

46

2.75

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	19797
<b>Description: Saddle Kit</b>		<b>Part Number:</b>	K10003
		<b>Qty:</b>	8
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	KJ	03.10.22	8																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 44 KJ	KJ	03.10.31	8																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B19217</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B19799A</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B19799A</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B19886</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19886</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B19166</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B16841</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B8133</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B19162</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B16925</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B19227</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt - m13735</td><td>m11931</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>m13943</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt - m3456 - m13943</td><td>m131054</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>m13437</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>m13356</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer - m13265</td><td>m13658</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>m131054</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>m12620</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B19217	1	D2571	Saddle	B19799A	1	D2572	Saddle	B19799A	1	D2573	Saddle	B19886	1	D2574	Saddle	B19886	1	D2736-1	Bracket	B19166	1	D2736-3	Bracket	B16841	4	D2747	Socket Head Set Screw	B8133	2	D2876	Spacer	B19162	2	D2877	Spacer	B16925	1	D2968-041	Tow Ring	B19227	16	AN4-6A	Bolt - m13735	m11931	4	AN4-46A	Bolt	m13943	8	AN4-51A	Bolt - m3456 - m13943	m131054	8	AN6-12A	Bolt	m13437	32	AN960JD416	Washer	m13356	8	AN960JD616	Washer - m13265	m13658	1	AN970-4	Washer	m131054	29	MS21042L4	Nut (or MS21042-4)	m12620		03.11.10	8
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4	QC4	Inspect 100% kit for completeness on the W/O	SB	03/11/18	8																																																																																
5	PK	Pack per PPP K10003		03-11-18	8																																																																																
6	AC	Cost / part: 534.62	545	03-11-18	8																																																																																
7	DC	Close W/O 534.62 Inspection Level 21	KJ	03.11.20	8																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED  
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:\_\_\_\_\_ Fault Category:\_\_\_\_\_ DQA:\_\_\_\_\_ Date:\_\_\_\_\_

**NOTE:** Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed:\_\_\_\_\_ Date:\_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 21, 2003  
01:09 pm

Work Order No	: 0019797	Department Code:	
Project Name	: *K10003	Burden Flags	: NNNNNNN
Project For	: WK346	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 8	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 10-21-03		
Est Finish Date	: 11-06-03	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00